

Installation for Recessed Aluminum Circles

Lay the four pieces of the circle flat and attach together forming a circle by bolting four small plates

(1" x 2 3/4" x 1/8") to the bottom of the circle, or by welding.

Prepare forms to pour a pad of concrete 10' x 10' x 6" thick and 1" above the surrounding ground level.

Pour concrete to within 1" of the top of the forms. While the concrete is still wet, place the circle in the center of the pad and finish pouring concrete around the outside of the circle up to the top of the forms.

DO NOT TROWEL OR USE A STEEL FLOAT: Use a wooden float on the surface to make it level. After leveling the surface, use a whiskbroom to achieve a light "brush" finish. A slick finish does not allow for good footing or traction.