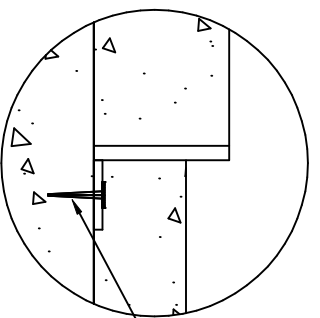


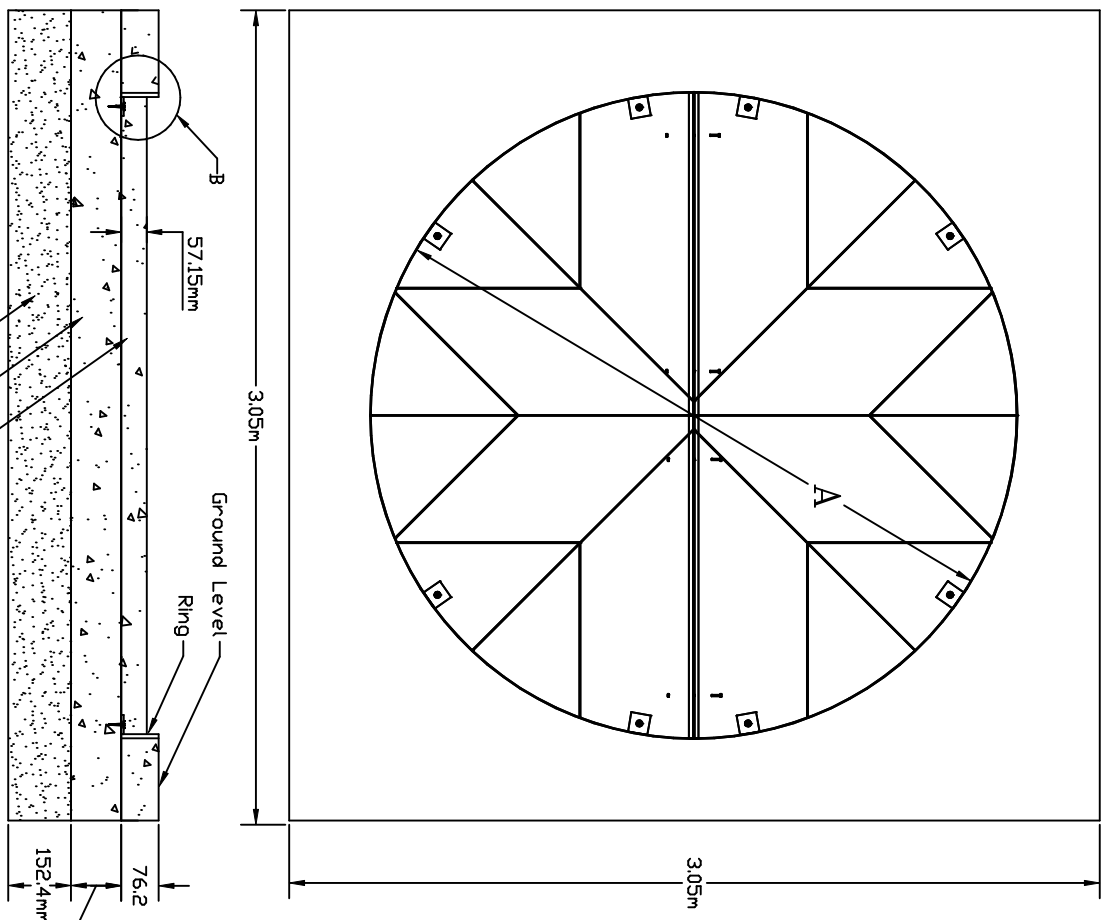
REVISIONS			DATE	APPROVED
ZONE	REV	DESCRIPTION	DATE	APPROVED

## Installation Instructions for UCS 725 Series Rings

- 1) Pour concrete base (3.05m sq.) to within 76.2mm of finished level (~89mm)
- 2) Assemble the two halves of the ring with 4 nuts and bolts (to be specified). Make certain two halves are even and flush with each other
- 3) Center ring on 3.05mx3.05m base, check that it is level, and fasten it down through the 4 holes provided (ram set or other suitable means).
- 4) Clearly mark 19mm down from the rim, all around on the inside of the rim. This will be the level which to float the cement on the inside (Throwing area).
- 5) Pour cement to the marked flush with the rim on the outside of the ring (finished level)
- 6) Allow full cure time for cement



Detail B



Description		Model	∅[M]
Discus Circle		725-2530	2.500
Shot Put Circle		725-2540	2.135
Hammer Circle		725-2550	2.135

[A] = Inner Diameter

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UNLESS OTHERWISE SPECIFIED		CONTRACT NO.		UCS 100 3 RD AVE KEARNY, N.J. 07032	
DIMENSIONS ARE IN INCHES		APPROVALS		TITLE	
DESIRED TOL. ANGLE TOL.		DATE		UCS SERIES 725	
2 PLACES ± 0.2 ± 1/2"		DRAWN: A. ANGLOV/0212/04		RING INSTALLATION	
3 PLACES ± 0.1		CHECKED		SCALE	
WRT.:		ENGINEER		SIZE	
PROTECTIVE FINISH:		CHECKED		FILE	
				DWG NO. 725-Plan-mm.DWG	
				SHEET 1 OF 1	